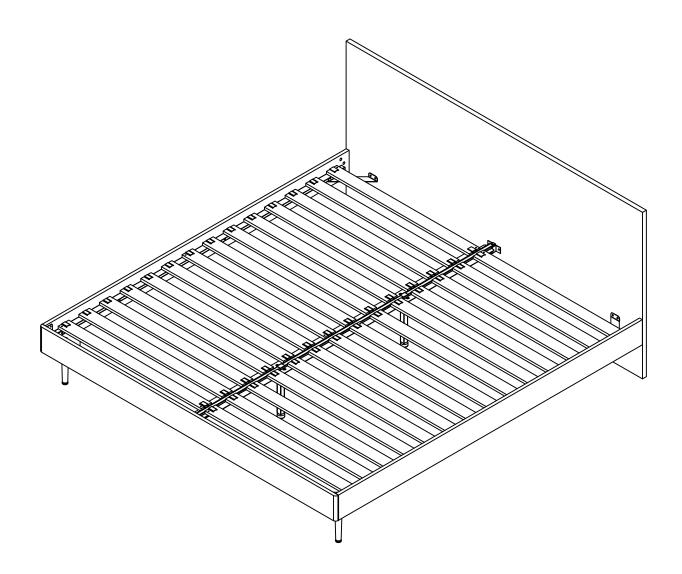
ARTICLE.

Assembly Instructions



NERA

Queen / King Bed

ASSEMBLY INSTRUCTIONS

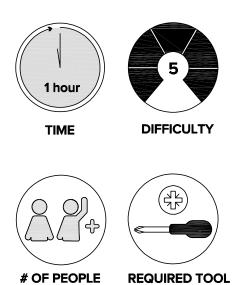
Read these instructions carefully and keep for future reference. Refer to parts inventory for guidance, and ensure you have all pieces before starting.

When assembling, place all parts on a soft, clean, and flat surface such as a carpet to prevent scratches.

If you're having difculty, our friendly Customer Care team is always here to help. Call us at **1.888.746.3455** during business hours, email **service@article.com** or chat live at **article.com**.

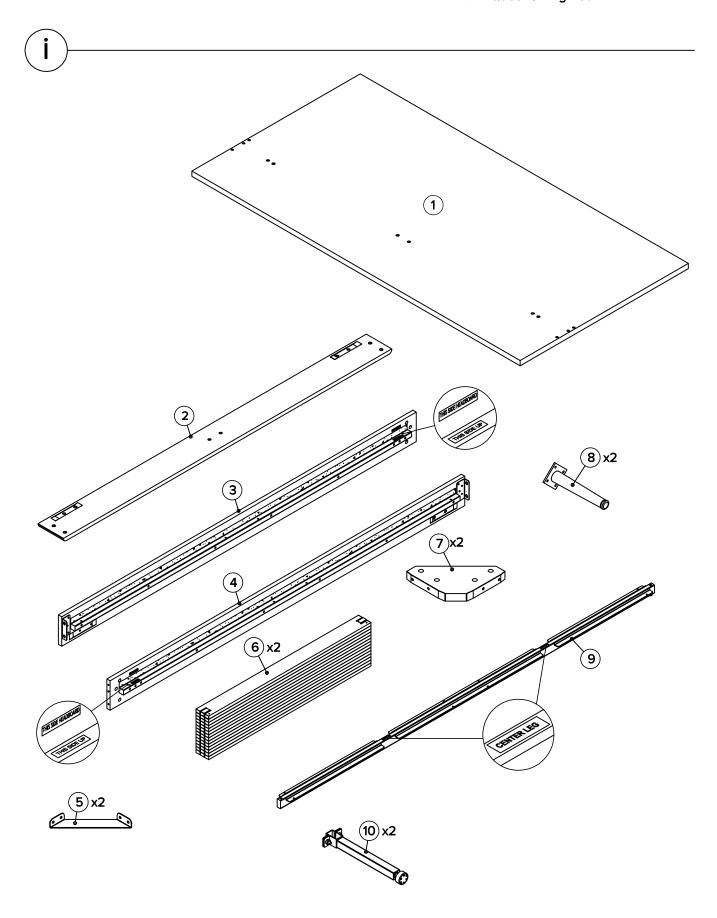
Structural integrity is warranted only if all fasteners are properly installed & tightened, and the bed is moved only per instructions.

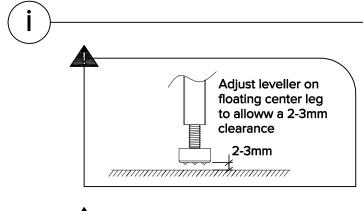
PARTS INVENTO RY				
ID	DESCRIPTION	QTY		
1	HEADBOARD	1		
2	FOOTBOARD	1		
3	LEFT SIDE RAIL	1		
4	RIGHT SIDE RAIL	1		
5	CORNER BRACKET	2		
6	SLATS	2		
7	LEFT CORNER PIECE	2		
8	LEG	2		
9	CENTER BEAM	1		
10	CENTER BEAM LEG	2		



Pozidriv screwdriver

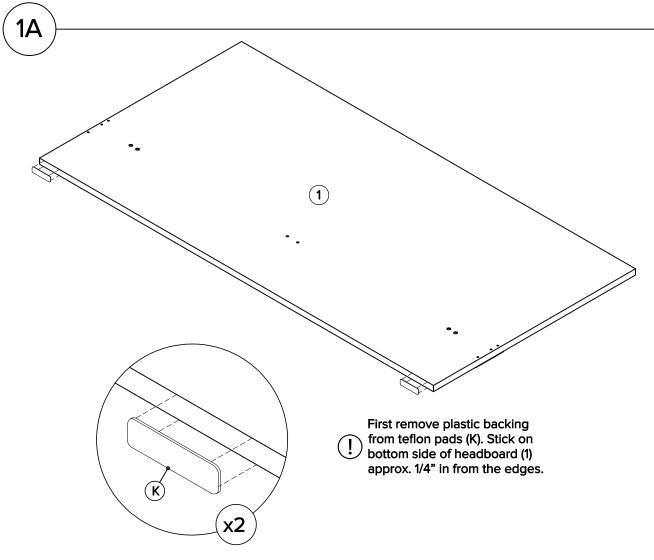
ID DESCRIPTION A LONG COMPRESSION FITTING ANCHOR B SHORT COMPRESSION 10 C M8 × 8MM SCREW 14 D CENTER BEAM BRACKET E M6 × 12MM BOLT M6 × 20MM BOLT M8 × 15MM BOLT M8 × 50MM BOLT ALLEN KEY 12 14 15 16 17 18 19 18 19 19 10 10 10 11 12 12 12 13 14 15 16 17 18 18 18 19 10 10 10 10 10 10 10 10 10	PARTS INVENTORY CONT.				
B SHORT COMPRESSION FITTING ANCHOR C M8 × 8MM SCREW 14 D CENTER BEAM BRACKET E M6 × 12MM BOLT F M6 × 20MM BOLT M8 × 50MM BOLT ALLEN KEY 10 10 10 11 12 14 15 16 17 18 18 18 19 10 10 11 12 12 13 14 15 16 17 18 18 18 19 10 10 11 12 12 13 14 15 16 17 18 18 18 18 19 10 10 11 12 12 11 12 13 14 15 16 17 18 18 18 18 18 18 18 18 18	ID	DESCRIPTION		QTY	
D	A			4	
D CENTER BEAM BRACKET 2 E M6 × 12MM BOLT 0 12 F M6 × 20MM BOLT 0 8 G M8 × 15MM BOLT 0 4 H M8 × 50MM BOLT 0 2 I ALLEN KEY 1	B			10	
E M6 × 12MM BOLT	©	M8 × 8MM SCREW	9	14	
F M6 × 20MM BOLT 0 8 G M8 × 15MM BOLT 0 4 H M8 × 50MM BOLT 0 2 I ALLEN KEY 1	(D)	CENTER BEAM BRACKET		2	
G M8 × 15MM BOLT	E	M6 × 12MM BOLT		12	
H M8 × 50MM BOLT 2 I ALLEN KEY 1	F	M6 × 20MM BOLT		8	
ALLEN KEY 1	G	M8 × 15MM BOLT		4	
	H	M8 × 50MM BOLT		2	
J PLUG) 12		ALLEN KEY		1	
	J	PLUG		12	
K TEFLON PAD 2	K	TEFLON PAD		2	

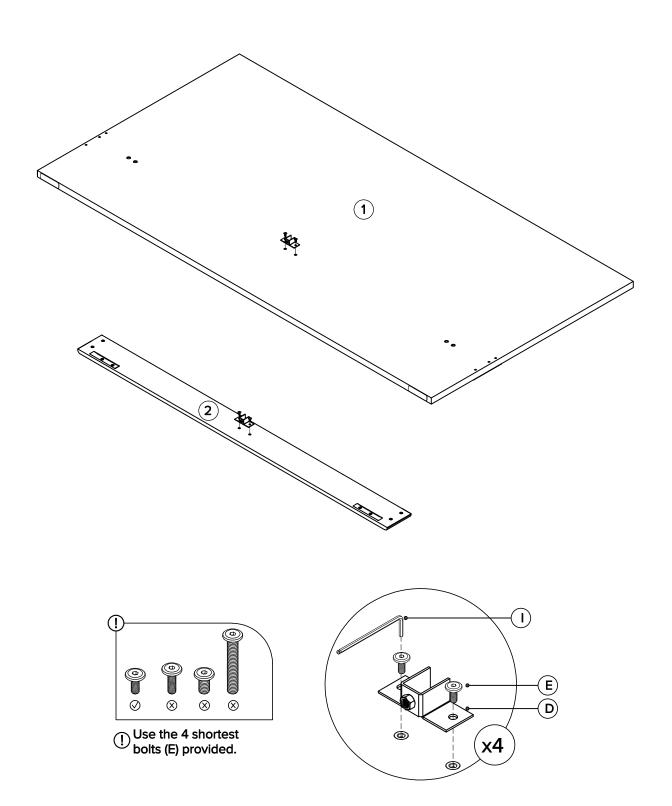


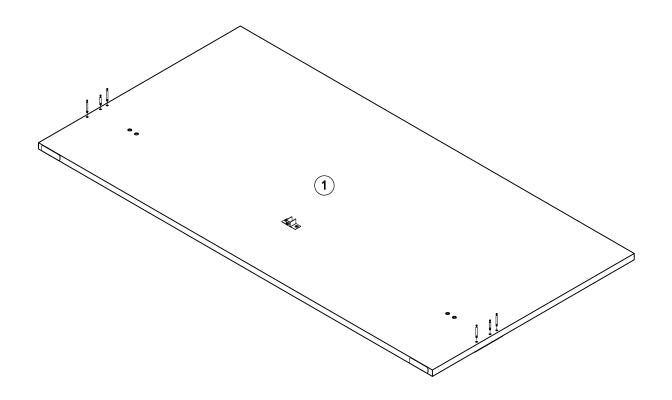


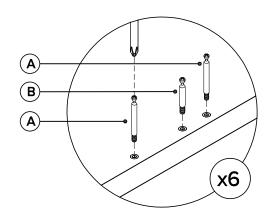


Please ensure products are laid on a smooth and soft surface while assembling in order to avoid unexpected scratches and dents.



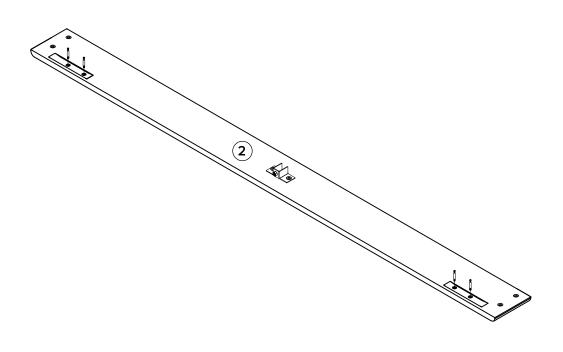


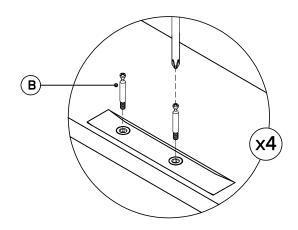






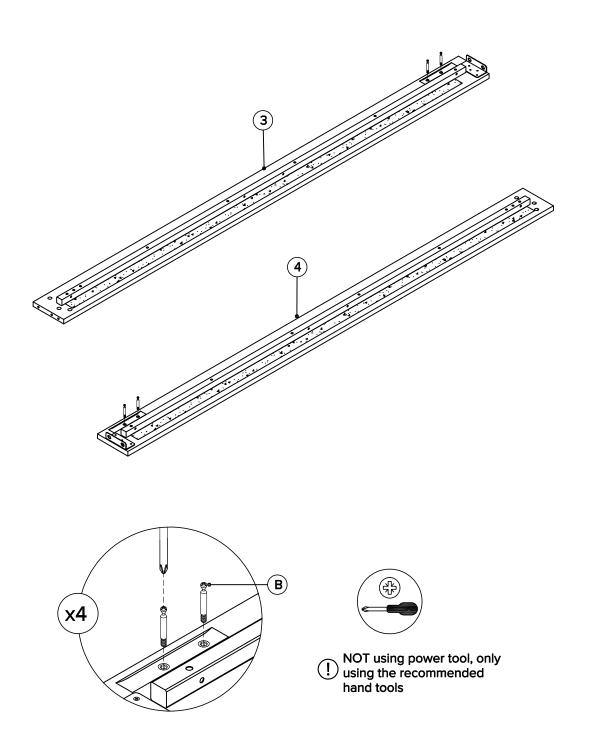
NOT using power tool, only using the recommended hand tools



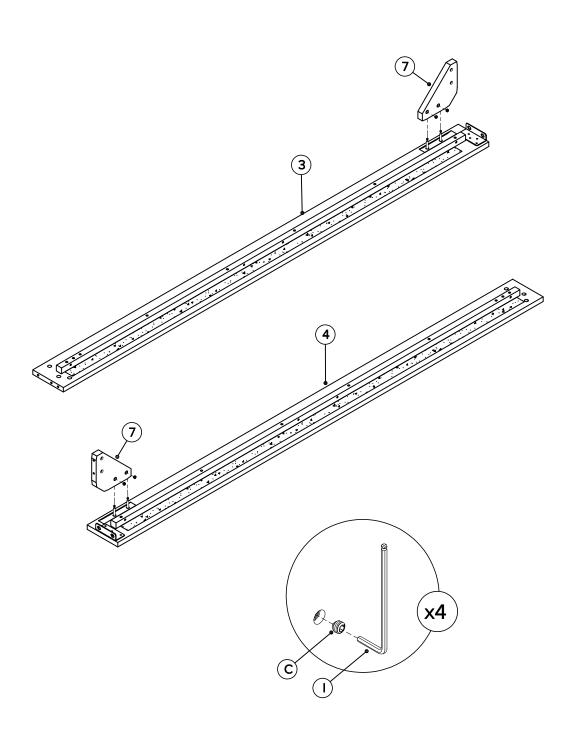


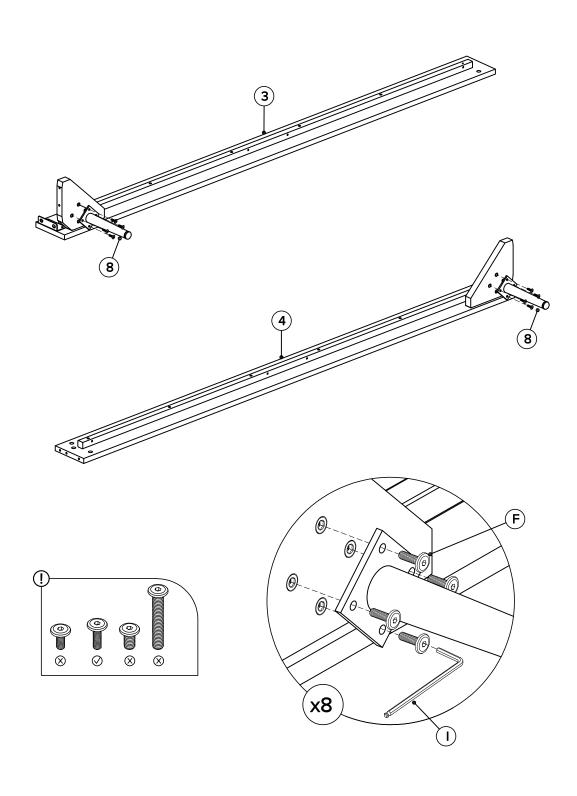


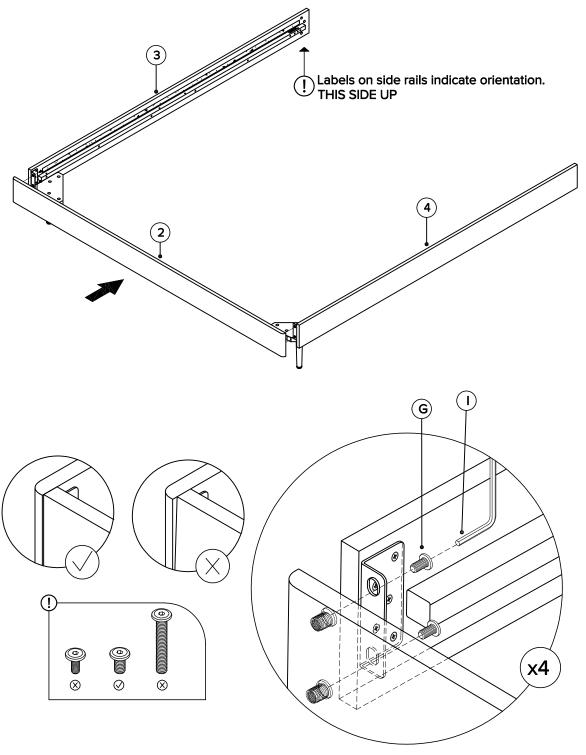
NOT using power tool, only using the recommended hand tools



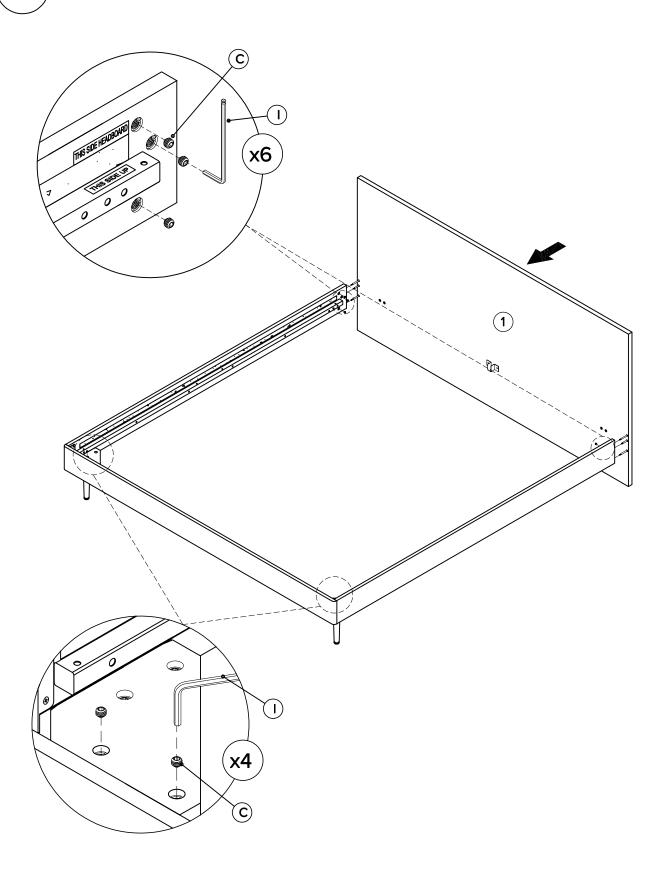


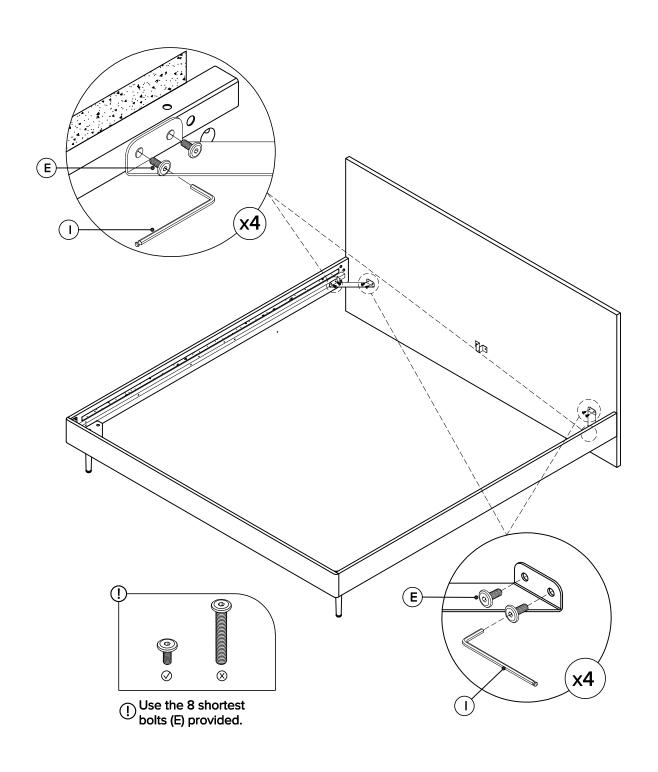




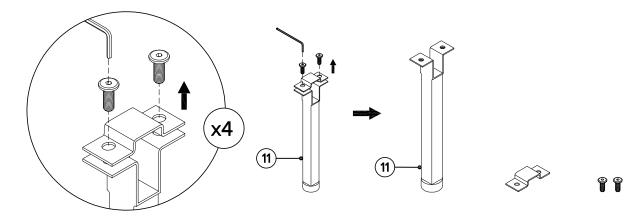


Ensure side rails (3/4) are perpendicular and flushed with footboard (2) when tightening bolts (G).





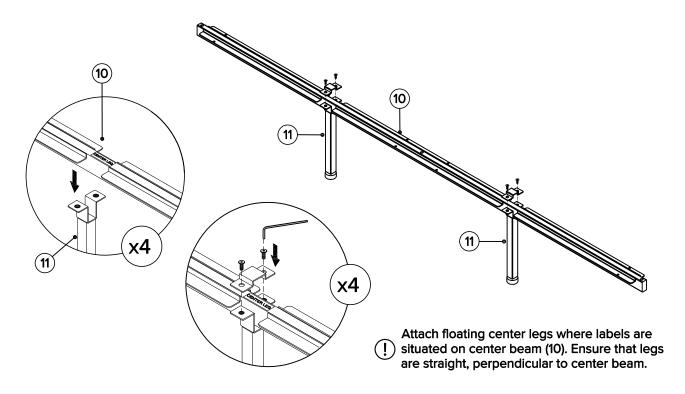
9 TO REMOVE



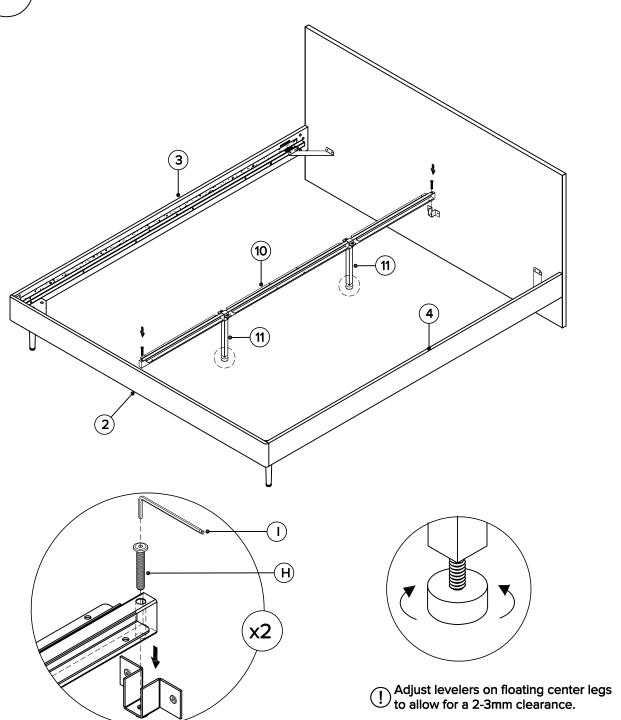
Unscrew bolts from center leg brackets and floating center legs (11) before attaching to center beam (10)

(10B)

TO ASSEMBLY







11

